



## BOBST SP 104 E

<b>Reference</b>	25036495
<b>Type</b>	Die Cutting/fustellatrici
<b>Manufacturer</b>	Bobst
<b>Model</b>	SP 104 E
<b>Year</b>	1997
<b>Serial Number</b>	057802905

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### Accessories

- Machine
  - Platform with safety barrier
  - Centerline system for quick job changeover
  - Electronic device for sheet travel control
  - Adjustable centering at the stripping and at the delivery
  - Air conditioning for the electrical cabinet
  - Gripper bars
  - Bobst Electronic System for management of the machine
  - Main motor with frequency variator
  - **F-9 PRE-SETTING TABLE : Adjustable. Allows the preparation of a second job during production, reducing machine makeready time and increasing the time available to run production. Requires: a series of supplementary stripping tools**
- Feeder
  - Pile-tray with handle allowing manual lateral correction of the pile during production
  - Pile height control at the front edge thanks to a photoelectric cell
  - Pile rear guide (OS and OOS sides)
  - Adjustable lateral blowers with Centerline references
  - Suction unit with multiple adjusting
  - Safety system for lowering the pile try
  - **C-4 NON-STOP FEEDER MANUAL DEVICE**
  - **C-8 VERTICAL POSITIONING OF THE SUCTION UNIT. Eliminates manual interventions to compensate for the flatness of the pile shape**
- Introduction table
  - Covered with an anti-static stainless steel plate
  - 1 Inlet table feeder
  - 4 front lays, adjustable in pairs with front register control
  - 1 Pull-lay operator side (OS) adjustable according to Centerline, with sheet control
  - 1 Double sheet detector
  - Support plates at entry of platen station
  - 1 Sheet-hold down device (guiding the sheets to front lays)

- 1 Upper frame with manual lifting device
- 1 Upper transport equipment for paper, paperboard and corrugated board
- 4 Transport belts. With lateral guidance
- **C-5 CONTROLLABLE SHEET ARRIVAL FOR PERFECT SYNCHRONIZATION OF SHEET ARRIVAL AND REDUCTION OF MACHINE STOPPAGES**
- Platin
  - Grippers re-opening device
  - Die-cutting device without band of gripper grip
  - Equipment centering and locking
  - Locking of the chase against the upper beam
  - Measurement of the die-cutting force with strain gauge
  - Resocell: synthetic material supporting plate. Thickness 22.5 mm
  - 1 Upper chase with quick locking: fixed bottom (E-3) Plate, thickness 2 mm and make-ready protection plate of synthetic material, 1 mm thickness
  - **E-5 COMPENSATION PLATE 4 mm thickness. it's useful for thin plate for repetitive work**
  - **E 55 ADJUSTABLE SUPPORTING PLATE CENTERINGS : micromeric screws allow fine adjustment of counters mounted on the cutting plate with respect to the die (+/- 0,9 mm lengthwise and crosswise.**
- Stripping Station
  - 3 drawer frame system
  - 1 Upper Stripping Frame (F-2)
  - 1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
  - 1 Fastening equipment for stripping die (F-22)
  - 1 lower pull-out frame (F-8)
  - 1 Lower stripping equipment (F-81) Equipment for waste stripping including crossbars, pins and supports
  - **F-31 1 UPPER PULL-OUT FRAME QUICK LOCK. It reduces stripping tool assembly times; the quick-closing device allows the tool to be changed in the machine)**
  - **F-72 1 CENTRAL PULL-OUT FRAME QUICK LOCK**
- Delivery
  - Pile tray in delivery
  - Adjustable rear and side joggers with Centerline marks
  - 1 Braking brush
  - Pneumatically controlled adjustable front joggers
  - **G-5 AUTOMATIC NON-STOP ON DELIVERY**
- Conformity to standards and security
  - Operator safety devices
  - Gripper Bar Chain Slip Clutch
  - Gripper bar chain locking device
  - Handling of the diecutting equipment
  - Emergency Stops