



## BOBST SP 142 E

<b>Reference</b>	25036492
<b>Type</b>	Die Cutting/fustellatrici
<b>Manufacturer</b>	Bobst
<b>Model</b>	SP 142 E
<b>Year</b>	1990
<b>Serial Number</b>	057404203

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## Accessories

- Machine
  - **ELEVATED 650 MM**
  - Step with safety barriers
  - Centerline system for quick job changeover
  - Electronic device for the sheet passage control
  - Gripper bars
  - Bobst-Electronic for the machine control
  - Main motor
- Feeder
  - **AUTOMATIC ROLLER CONVEYOR ON FEEDER**
  - **NON-STOP ON FEEDER WITH SWORDS AND AUTOMATIC GRID**
  - **NO.6 ALUMINUM PALLETS FOR AUTOMATIC NON-STOP ON FEEDER**
  - Stack holder platform with automatic system for lateral correction via feelers (adjustable with Centerline marks) or manual system via a selector, during production
  - Automatic movement of the stack holder platform adjustable in the direction of travel
  - Synchronizer to regulate the arrival of sheets to the registers
  - Pile height control at the front edge thanks to a photoelectric cell
  - Lateral blowers adjustable with Centerline references
  - Suction unit
  - Safety system for lowering the pile try
- Introduction table
  - Covered with an anti-static stainless steel plate
  - Adjustable sheet synchronizer while running, allows to adapt the feeder cycle to that of the platen
  - 4 Front lays, adjustable in pairs with front register control, with sheet presence
  - Pull-lay operator side (OS) adjustable according to Centerline, with sheet control
  - **Pull-lay opposite operator side (OOS) adjustable according to Centerline, with sheet control**
  - Double sheet detector
  - Sheet-hold down device (Introduction sheets guide in gripper)

- **Upper frame with pneumatic lifting device**
- D-7 REINFORCED SHEET TRANSPORT EQUIPMENT for rigid and corrugate cardboard included: Introducers and upper belts - Upper transport elements (wide belts)
- Side-guided transport belts
- Platin
  - Grippers re-opening device
  - Die-cutting device without band of gripper grip
  - Equipment centering and locking
  - **Measurement of the die-cutting force using an electronic probe**
  - Resocell: synthetic material supporting plate
  - 1 Upper frame: with fixed bottom (E-1). Bottom sheet, 2 mm thick and synthetic protection plate, 1 mm thick
  - 1 Cutting plate (E-4)
  - **RESOCELL 22.5mm with 4mm compensation plate and 1mm metal sheet Extra**
  - **E-55 ADJUSTABLE SUPPORTING PLATE CENTERINGS**
  - **SHEET BRAKES DEVICE BY "BERNOULLI" SYSTEM ON PLATIN**
  - Upper chase for 23,8 mm
- Stripping Station
  - 3 drawer frames system
  - Quick locking device of the central stripping board on Waste Stripping Station
  - 1 Upper pull-out frame (F-2)
  - 1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
  - 1 Fastening equipment for stripping die (F-22) Including crossbars and clamps
  - 1 lower pull-out frame (F-8)
  - F-81 lower stripping equipment for waste stripping (F-81) Including crossbars, pins and supports
  - **UPPER PULL-OUT FRAME QUICK LOCK ON STRIPPING UNIT WITH ALL ITS TOOLS**
  - **CENTRAL PULL-OUT FRAME QUICK LOCK ON STRIPPING UNIT WITH ALL ITS TOOLS**
- Delivery
  - Pile tray
  - Adjustable rear and side joggers with Centerline marks
  - Braking Brush
  - Front jogger
  - Sheet shredder special device
  - **Guillotine device for front trim with lateral evacuation belt**
  - **G-5 AUTOMATIC NON-STOP ON DELIVERY**
  - **SHEET BRAKES DEVICE BY "BERNOULLI" SYSTEM ON DELIVERY**
  - **LIGISTIC IN DELIVERY WITH CONVEYOR SYSTEM**
- Security
  - Emergency Stops
  - Operator safety devices
  - Gripper Bar Chain Slip Clutch
  - Gripper bar chain locking device
  - Handling of the diecutting equipment
  - Photoelectric cell safety barriers located at the feeder and at the delivery