



BOBST SPERIA 106 E

Reference	24036406
Type	Die Cutting/fustellatrici
Manufacturer	Bobst
Model	SPERIA 106 E
Year	2005
Serial Number	053802101
N.of Impressions	110

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Accessories

- CUBE control system
- Centerline system for quick job changeover
- Pull lay operator side
- C-4 NON-STOP FEEDER MANUAL DEVICE
- C-5 SYNCHRONIZATION DEVICE TIMING THE SHEET ARRIVAL AGAINST THE FRONT LAYS WHEN THE MACHINE IS AT A STANDSTILL
- Grippers re-opening device (Platin)
- Cutting plate with micrometric adjustment for 1 mm thin plates
- Equipment centering and locking on platin
- Synthetic material supporting plate on platen (Thickness 23.5 mm (0,925))
- 1 Die-cutting chase
- E-5 COMPENSATING PLATE. THICKNESS 4 MM. IN GROUND STEEL
- E-55 ADJUSTABLE SUPPORTING PLATE CENTERINGS
- Lower stripping equipment for waste stripping including crossbars, pins and supports (This equipment mounts on central pull-out frame quick-lock)
- Outside table for the preparation of the stripping unit
- 1 central stripping quick lock
- 1 upper pull-out frame quick lock
- 1 Upper stripping pull-out frame
- 1 Lower central pull-out frame quick-lock (Stripping Station)
- 1 Lower stripping pull-out frame with all its tools
- 1 Upper stripping equipment required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
- F-9 SETTING TABLE (MASKED PREPARATION FOR NEXT JOB EJECTION)
- E-3 1 UPPER CHASE QUICK-LOCK: FIXED BOTTOM PLATE, THICKNESS 2 MM, AND MAKE-READY PROTECTION PLATE MADE OF SYNTHETIC MATERIAL, THINCKNESS 1 MM.
- F-31 UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING ((decreases extraction tool assembly times. the quick-closing device allows the tool to be changed in the machine)
- F-8 1 LOWER STRIPPING PULL-OUT FRAME WITH ALL ITS TOOLS

- F-81 LOWER STRIPPING EQUIPMENT for waste stripping INCLUDING crossbars, pins and supports (installed on central pull-out frame F-8)
- Adjustable rear and side joggers with Centerline marks in delivery
- G-5 AUTOMATIC NON-STOP BELT : it is automatically introduced on delivery when the pile of sheets is finished
- Control cabinet cooling unit
- Cutting force 260 TON
- Electronic device for sheet travel control
- 7.700 speed/h (depending on cardboard and type of job feature)
- Board quality processable : carta (min. 80g/m²); cartone (250/2000 g/m²); corrugate* (3 - 4 mm.) (*) Carton acceptable warp : 4% of the widthwise sheet
- Compliant with European Directives for essential safety and health standards relating to design and construction and with American standards UL 508 and NFPA concerning industrial equipment
- M-5 CHASE CHANGER : allows the change and preparation of the chase and the die cutting corresponding to the next job (Includes an increase in the surface of the platform)
- B-7 PLATFORM
- Feed table with 4 front lays, adjustable in pairs with front register control
- Feed table with Pull guide (OS) adjustable according to Centerline marks, with side register control
- Feed table with double sheet detector. Mechanical, integrated on pull guide (OS)
- Feed table with sheet-hold down device (guiding the sheets to front lays)
- Feed table with upper transport equipment for paper, paperboard and corrugated board
- Feed table with transport belts (with lateral guidance and automatic tensioning system)